



GC1K Rear Square Tube Bumper

#Part Number

Safety:

- Ensure that the UTV is safely parked on level ground with the ignition off.
- Wear all appropriate PPE for the following procedures.

Note:

- Leave all hardware loose until the entire assembly is in its final position.

Assembly Components:

Ensure that you have all of these components before beginning the installation.

- 1 x Rear Square Tube Bumper
- 1 x Logo Plate
- 1 x Accent Plate
- 2 x Mounting Brackets (left and right)
- 2 x Slide Brackets
- 1 x Hardware Kit

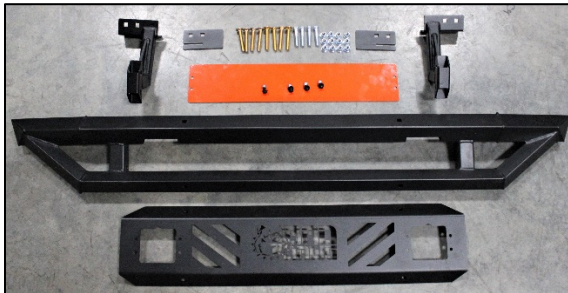


Figure 1: Kit Contents

Installation:

1. Remove the tailgate by lowering the tailgate and removing the two retaining hex bolts on the inside of the hinge of the tailgate.

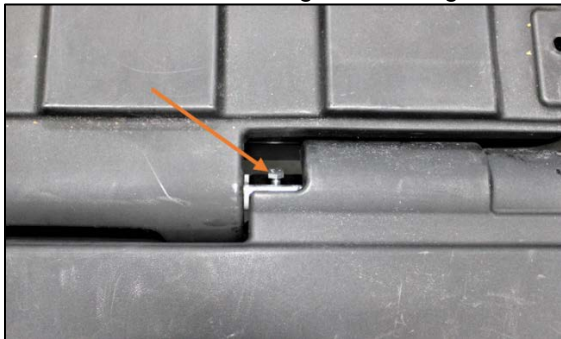


Figure 2: Tailgate Retaining Bolt

2. Attach the left and right mounting brackets to the bumper using the hex bolts and nylock nuts. Figure 4 shows the proper direction.

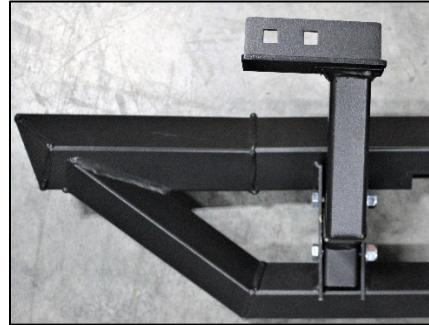


Figure 3: Mounting Bracket Direction

3. Locate the rear bumper mounting holes on the rear frame member just under the tailgate hinge.

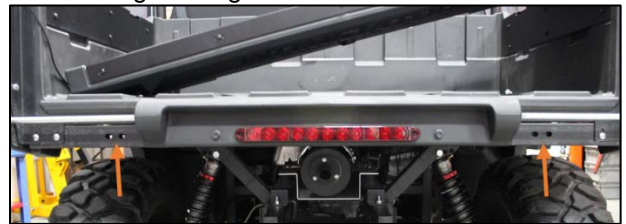


Figure 4: Bumper Mounting Holes

4. Position the mounting brackets against the mounting holes and use the slide brackets, carriage bolts, and nylock nuts to secure the bumper to the frame.



Figure 5: Mounting Bracket Position

5. Fasten the accent plate to the inside of the logo plate with 4 machine screws, nuts, and washers.



Figure 6: Logo Plate with Accent Plate

6. Fasten the logo plate to the outside of the bumper using 4 carriage bolts and nylock nuts.



Figure 7: Logo Plate on Bumper

7. If you have lights to install in the available spaces, do so before tightening the assembly, otherwise use the included metal plates to cover the light holes.
8. Ensure that all hardware is tightened securely, and enjoy your ride!

