

Installation Instructions:
693-6703-00
RGR XP 900 Rear Bumper

Note: Installation for rear bumper made easier if you remove rear tail gate

Includes:

- 1.(1) Bumper
- 2.(2) Support Braces
- 3.(14) 5/16"x 1" flange bolts
- 4.(14) 5/16"x nylon flange nuts
- 5.(2) 3/8"x 1" black carriage bolts
- 6.(2) 3/8" nylon flange bolts

Installation:

Align holes in bumper with holes in frame under tail gate.(Some of the holes in bumper will line up with factory push plugs.) Align holes in bumper with push plugs then place (6) of the 5/16"x1" flange bolts and (6) 5/16" flange nuts in remaining holes starting from middle of bumper making sure you have bolts in holes on each end.(Number of unused holes depends on how many push plugs were used at factory.) Do not tighten

Place support brace in factory bumper holes located under bed of unit. Align holes in support brace with factory bumper holes using (4) 5/16"x1"flange bolts and (4) 5/16 nylon flange nuts bolt support brace to factory bumper mounts. Repeat for other side Do not tighten.

Align hole in end of support brace with hole in bumper using (1) 3/8"x1" black carriage bolt and (1) 3/8" nylon flange nut mount bumper to support brace. Repeat for other side. Now tighten all the bolts and nuts starting with bolts located under tail gate.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	793-1010-00	Ranger 900 Rear Bumper 2
2	2	639-9048-00	900 Rear Bumper 2 Mtg Brkt

