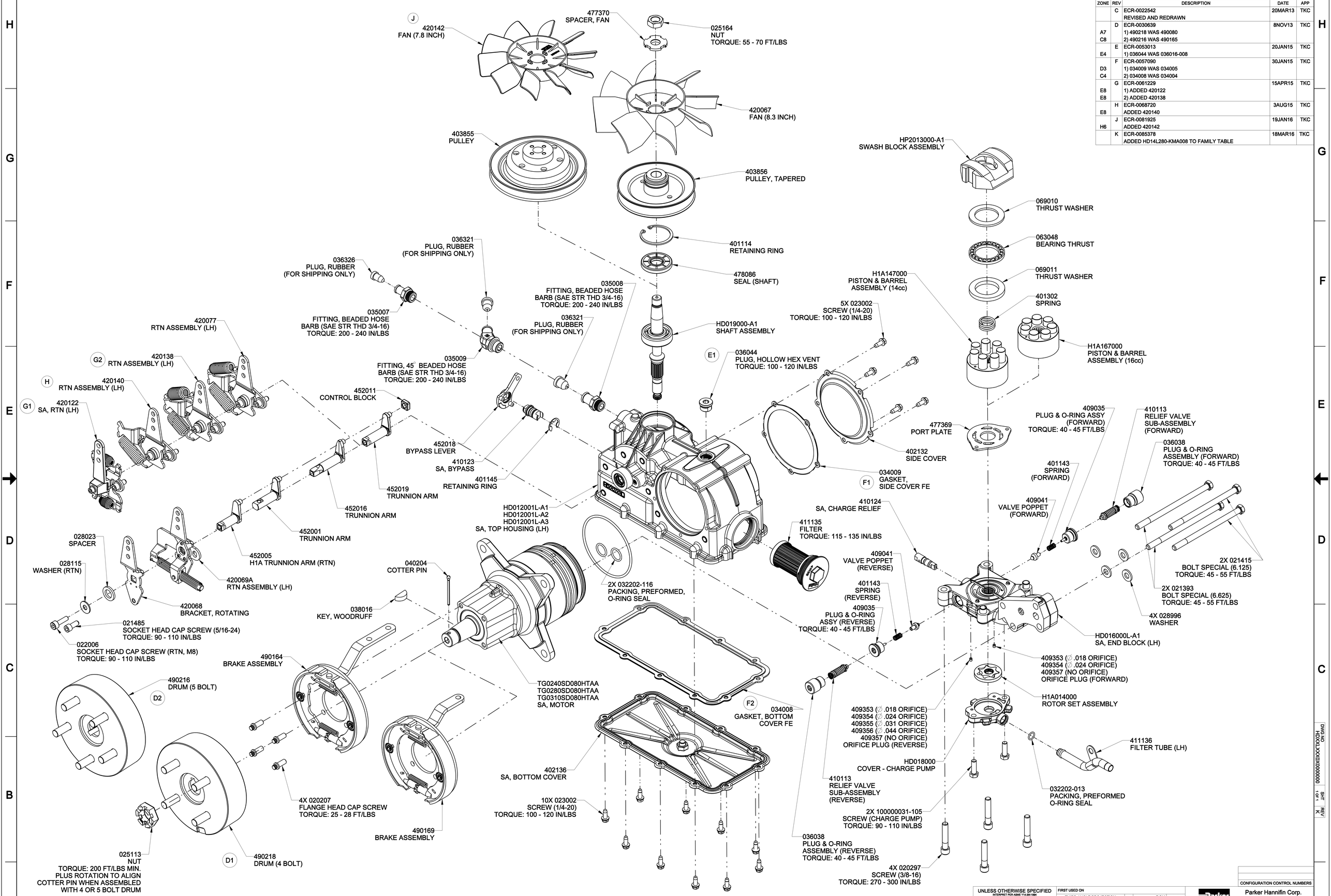
REVISIONS				
ZONE	REV	DESCRIPTION	DATE	APP
	C	ECR-0022542 REVISED AND REDRAWN	20MAR13	TKC
A7 C8	D	ECR-0030639 1) 490218 WAS 490080 2) 490216 WAS 490165	8NOV13	TKC
E4	E	ECR-0053013 1) 036044 WAS 036016-008	20JAN15	TKC
D3 C4	F	ECR-0057090 1) 034009 WAS 034005 2) 034008 WAS 034004	30JAN15	TKC
E8 E8	G	ECR-0061229 1) ADDED 420122 2) ADDED 420138	15APR15	TKC
E8	H	ECR-0068720 ADDED 420140	3AUG15	TKC
H6	J	ECR-0081925 ADDED 420142	19JAN16	TKC
	K	ECR-0085378 ADDED HD14L280-KMA008 TO FAMILY TABLE	18MAR16	TKC



CONFIGURATION CONTROL NUMBERS

UNLESS OTHERWISE SPECIFIED
INTERPRET PER ASME Y14.5M-1994
ANGULAR DIMENSIONS ±2° DEG
SURFACE FINISH 125 RMS MAX
TOLERANCE ON DECIMALS
1 PLACE ±0.80 3 PLACE ±0.25
2 PLACE ±0.03 ±0.010
MM ±1.0
INCH ±.06
REMOVE BURRS, BREAK EDGES .010 MAX. IN (0.25 MM)
ALL DIMENSIONS AND FINISHES APPLY AFTER
SURFACE PREPARATION - (COATING/PLATING)

DO NOT SCALE DRAWING

FIRST USED ON
THIRD ANGLE PROJECTION

MATERIAL

HEAT TREATMENT

COATING/PLATING

DWN	RCH	24MAY10
CHK	JSR	13JAN11
OPS	ACG	13JAN11
Q.A.	SK	13JAN11
PROD		
PROTO		
TEST		
	NGS	13JAN11
	GEM	31AUG10

Parker HYDRAULICS

Parker Hannifin Corp.
Hydraulic Pump/Motor Division
Greeneville, TN 37744 USA

TITLE
TRANSMISSION
HYDRAULIC ASSEMBLY (LH)

NEXT ASSY.	USED ON
APPLICATION	

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SIMILAR TO

SIZE	CAGE NO.	DRAWING NO.	REV
E		HDXXLXXX0X0000000	K

SCALE 0.500 WEIGHT LBS. CALC. SHEET 1 OF 1

DWG NO HDXXLXXX0X0000000 SHT 1 OF 1 REV K