

# E-Choke to Manual Choke

## Customer Field Conversion

Parts Provided:

Manual Choke Linkage 24 079 22

Carburetor Gasket 32 041 04

Zip Tie 25 454 05

May 2017

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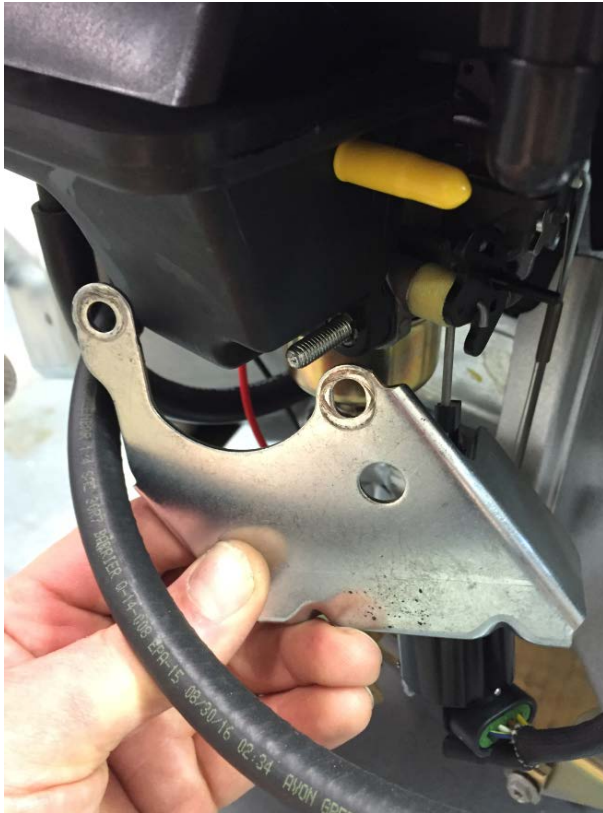
# 1. Remove air cleaner cover, filter, and blower housing



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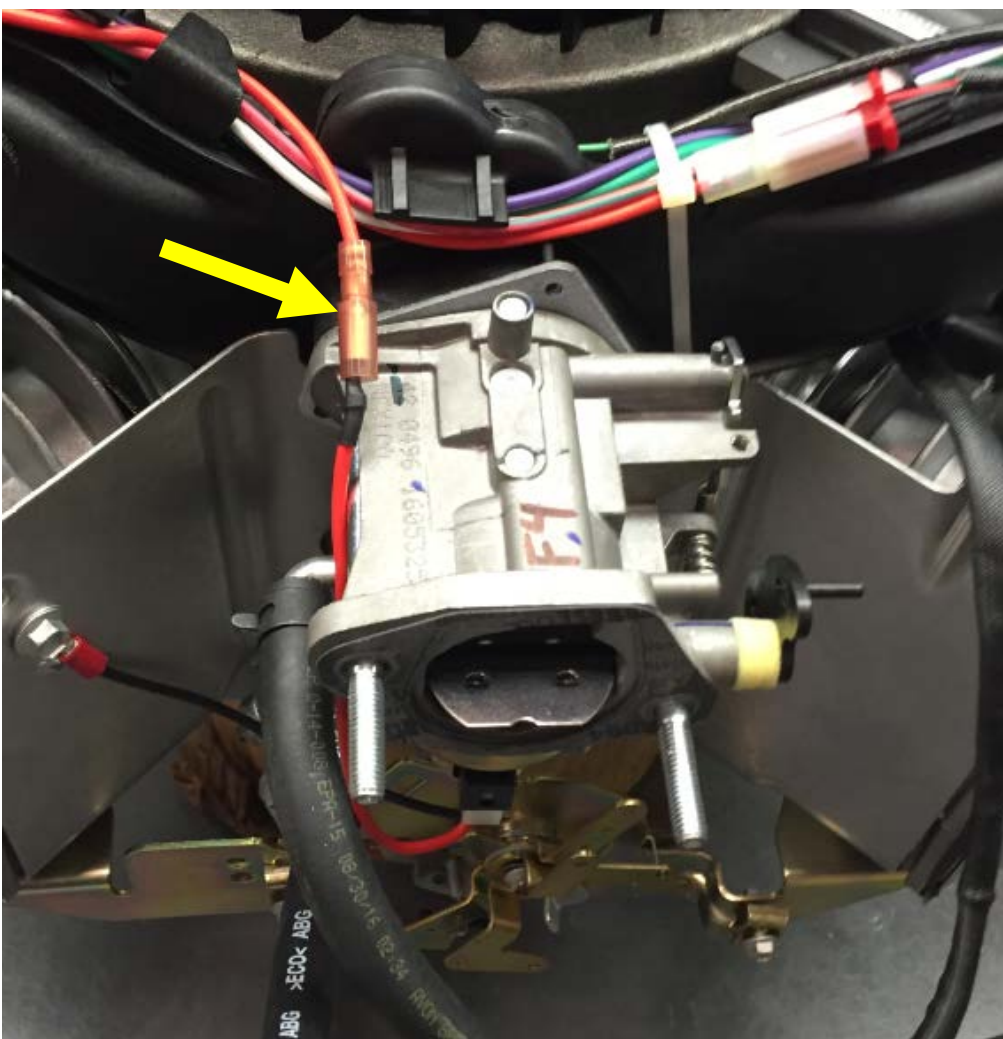
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2. Remove the E-Choke actuator assembly and set aside.  
This will not be reassembled to the engine



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3. Remove the air cleaner base and disconnect the carburetor solenoid power wire indicated by the yellow arrow

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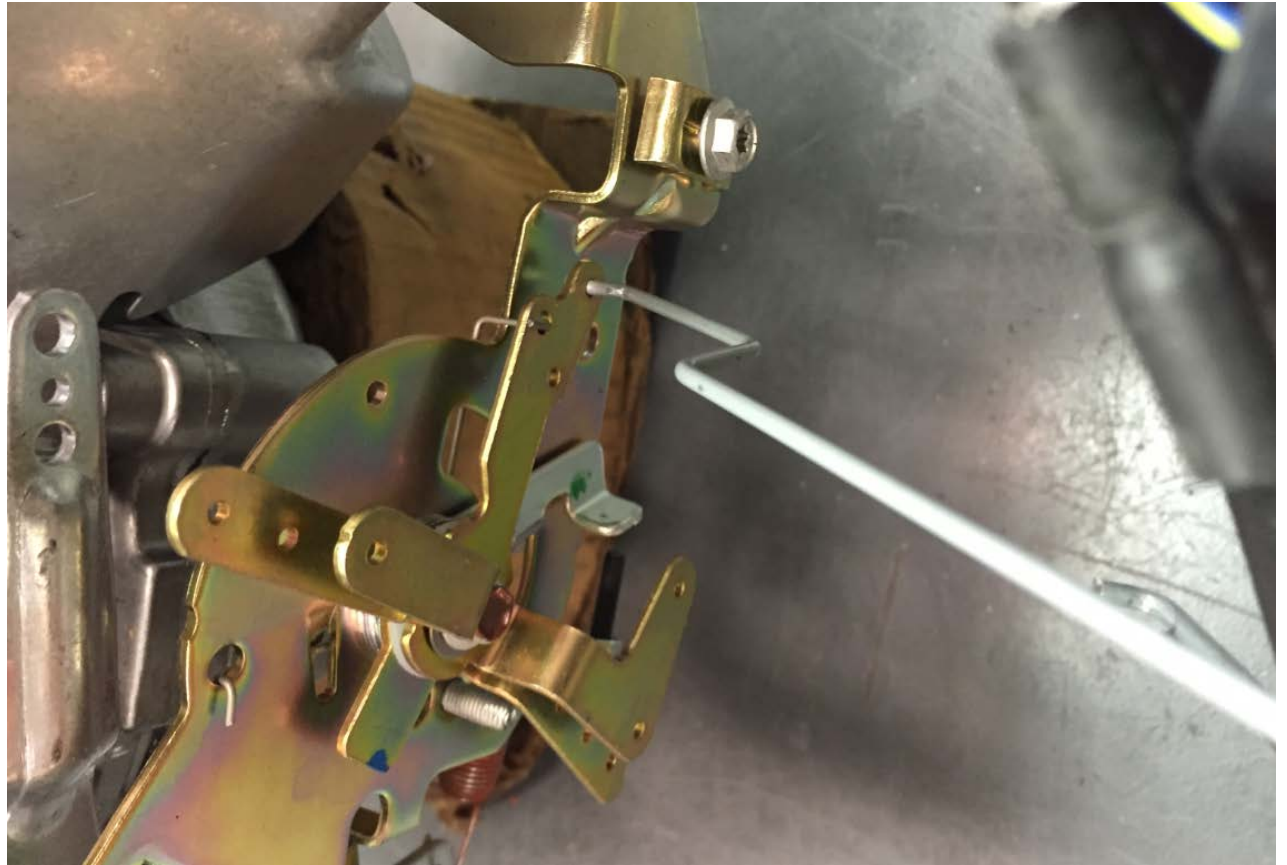
4. Remove the throttle linkage from the governor lever

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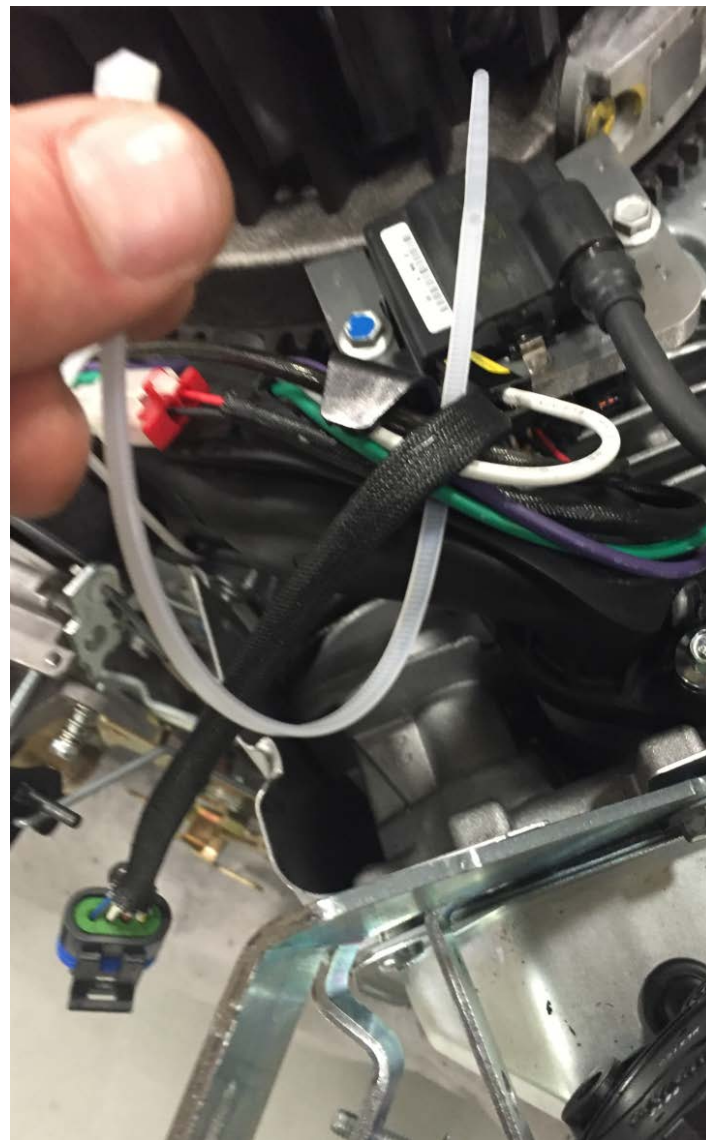
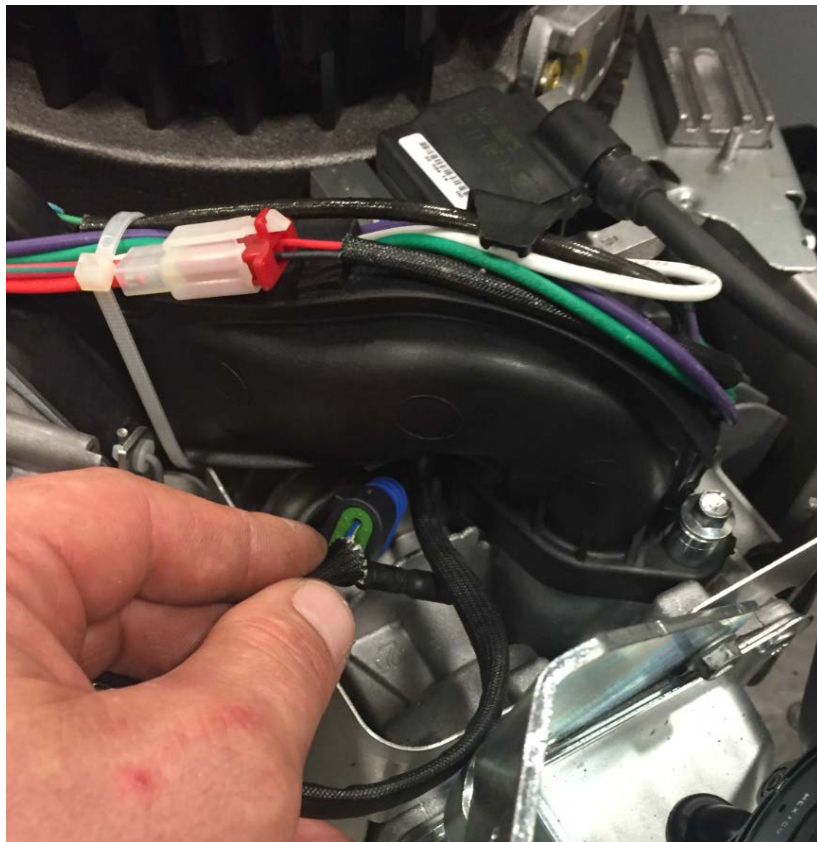
5. Install the provided manual governor linkage



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6. Reroute the E-Choke wiring from underneath the intake manifold to over the top of the intake manifold. Use the provided zip-tie to secure this wiring to the wiring that runs along the top of the intake manifold, in the location shown to the right.

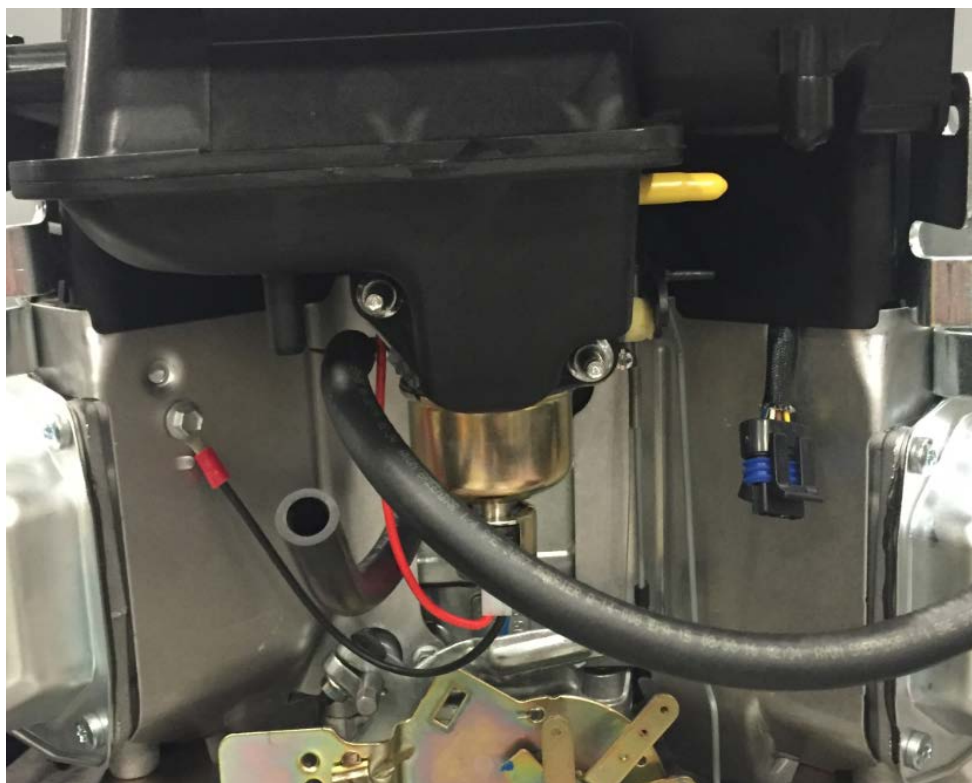


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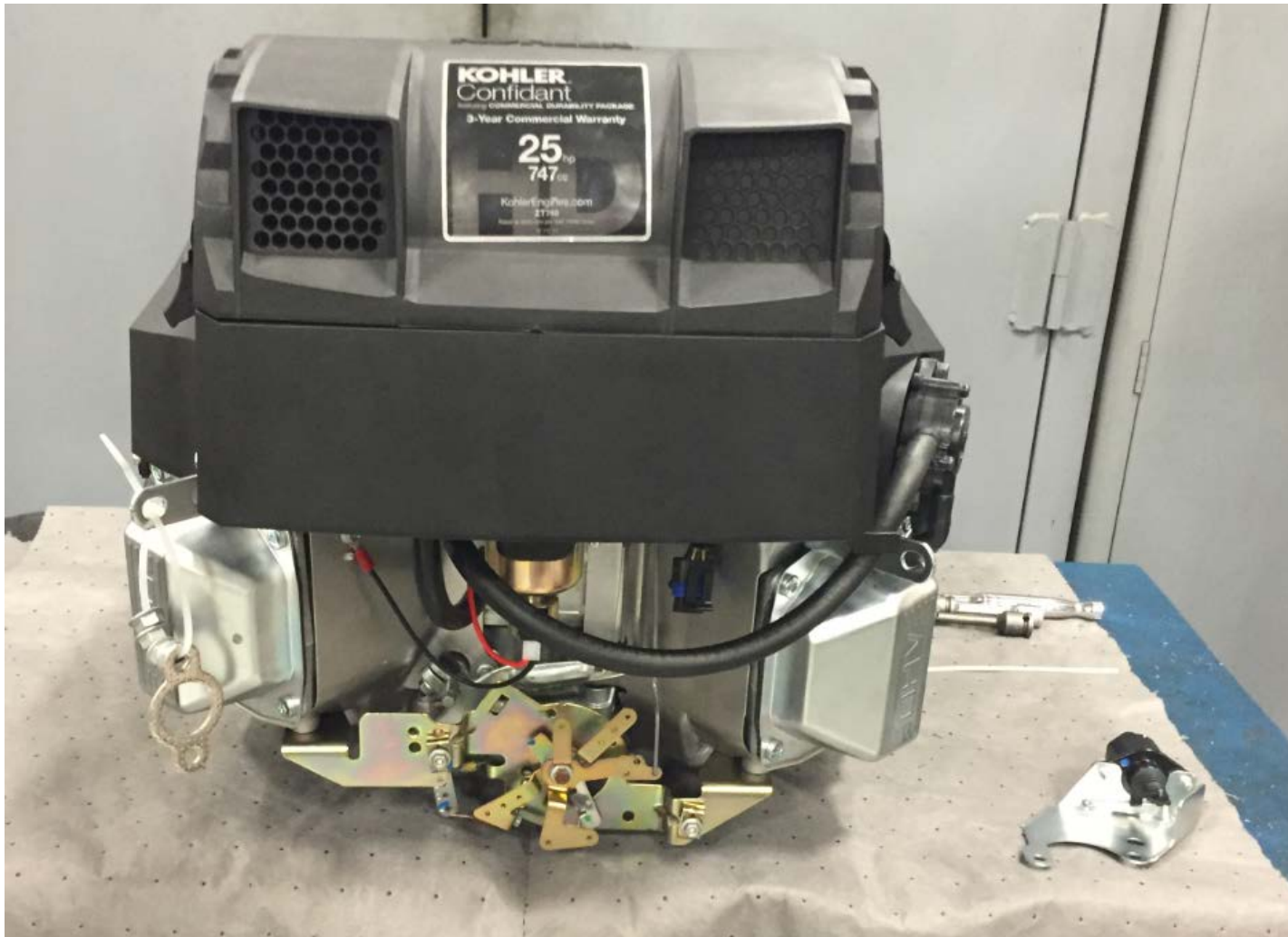
7. Assure that the E-Choke wiring exits across the baffle in the location indicated by the red arrow below. Then, install the provided carburetor gasket and reinstall the air cleaner base. Torque the air cleaner base nuts to 60 in·lbf



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## 8. Complete reassembly of the engine



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